

# STEREOLITHOGRAPHY

# ABS-LIKE WHITE



## Product Description

ABS-Like White is a widely used, all-purpose material that provides flexibility relative to other SLA resins. It is an ideal stereolithography material for durability. Compared to the average value for injection-molded ABS, it will have a slightly higher tensile strength but lower elongation at break. ABS-Like White's heat deflection is the lowest of all SLA materials.

## Applications

ABS-Like White's well-rounded mechanical properties make it suitable for form-and-fit prototypes, snap-fit assemblies, consumer electronic components, and medical device prototypes.

## Key Product Benefits

- ▶ Good strength and flexibility
- ▶ Durability
- ▶ Dimensional Stability

## Tolerances

For well-designed parts, tolerances in the X/Y dimension of  $\pm 0.002$  in. (0.05mm) for the first inch plus  $\pm 0.001$  in./in., and Z-dimension tolerances of  $\pm 0.005$  in. (0.127mm) for the first inch plus  $\pm 0.001$  in./in. (0.001mm/mm), can typically be achieved. Note that tolerances may change depending on part geometry.

## Properties

Property	Test Method	Value
Color	-	White
Density in solid state*	@ 25 °C (77 °F)	1.18 g/cm <sup>3</sup>
Water absorption (20 °C, 50% relative humidity)	ASTM D570	0.65 ± 0.15%
E-module (x-y plane)	ASTM D638, test speed 10mm/min	3,300 ± 400 MPa
Tensile strength (x-y plane)	ASTM D638, test speed 10mm/min	55 ± 10 MPa
Elongation at break (x-y plane)	ASTM D638, test speed 10mm/min	9 ± 5%
Heat deflection temperature @ 0.46 MPa*	ASTM D648	47 °C (117 °F)
Heat deflection temperature @ 1.82 MPa*	ASTM D648	42 °C (108 °F)

\* From supplier data sheet